

Technical Data Sheet



Diamaloy PC/ABS-1003 BKBLK

Polycarbonate + ABS

Product Description

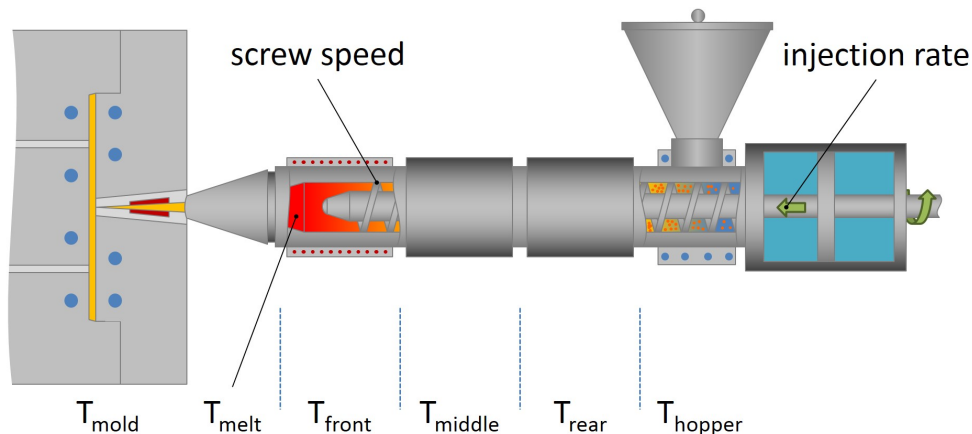
Polycarbonate + ABS, Extrusion / General Purpose Injection Grade Colors Available Add "R" for Added Release Add "U" for UV Stabilized

Regulatory Status

For regulatory compliance information, see PC/ABS-1003 BKBLK [Product Stewardship Bulletin \(PSB\)](#) and [Safety Data Sheet \(SDS\)](#).

Status	Commercial: Active
Availability	North America
Processing Method	Extrusion; Injection Molding
Appearance	Colors Available
Application	General Purpose

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/3.8 kg)	3.0	g/10 min	ASTM D1238
Density - Specific Gravity	1.13	g/cm ³	ASTM D792
Mechanical			
Tensile Strength at Yield	53.8	MPa	ASTM D638
Flexural Modulus	2280	MPa	ASTM D790
Tensile Elongation at Break	>120	%	ASTM D638
Flexural Strength	82.7	MPa	ASTM D790
Impact			
Notched Izod Impact			
(23 °C, 3.18 mm)	530	J/m	ASTM D256
(-30 °C, 3.18 mm)	320	J/m	ASTM D256
Thermal			
Deflection Temperature Under Load Unannealed (264 psi)	116	°C	ASTM D648



Injection Parameters	Nominal Value	Units
Drying Time	2.0 to 4.0	hr
Drying Temperature	90 to 100	°C
Nozzle Temperature	238 to 272	°C
Processing (Melt) Temp	238 to 272	°C
Front Temperature	238 to 272	°C
Middle Temperature	235 to 265	°C
Rear Temperature	230 to 260	°C
Back Pressure	0.345 to 1.03	MPa
Mold Temperature	40 to 100	°C

Notes

These are typical property values not to be construed as specification limits. The typical values for this product may have been tested on a natural grade.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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